

Date: Tuesday, 12/12/2006 10:30:33 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PIN
Job Number	: 29893		
Estimate Number	: 12287		
P.O. Number	: N/A	Part Number	: D33561
This Issue	: 12/12/2006 S.O. No. : N/A	Drawing Number	: D3356 REV.A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : LARGE FAB ASSY	Drawing Revision	: A
Previous Run	: 25912	Material	: N/A
Written By	: <u>[Signature]</u>	Due Date	: 1/10/2007
Checked & Approved By	: <u>[Signature]</u>	Qty:	8 Um: Each
Comment	: est rev. A 06.02.10 new issue EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R0313	303 ROUND BAR
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Comment: Qty.: 0.4200 f(s)/Unit Total : 3.3600 f(s)

5/16": 303 SS Roundbar

batch: 117 365

SAN 06:11:21 (8)

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Cut 4.75 long SAN 06:11:21 (8)

2-Bend as per dwg D3356

SAB 07/01/02

3- Trim to length and drill hole as per dwg D3356

07.01.02 (8)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

07/01/08 (8)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WS23

07.01.08 (8)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

07/01/08 (8)

Job Completion



07.01.09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

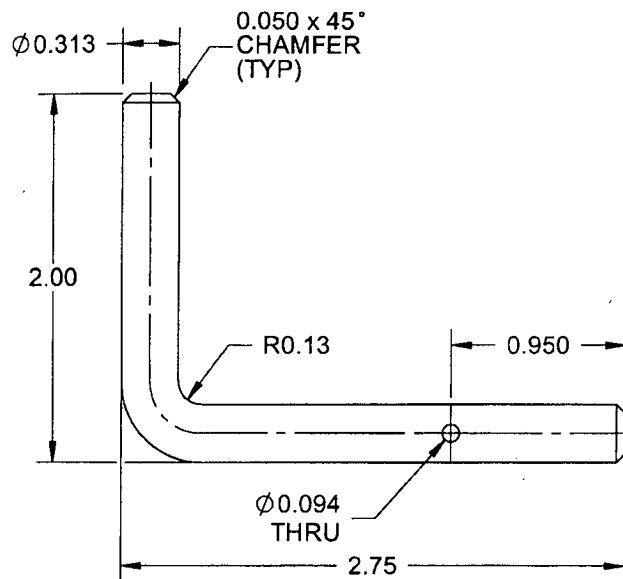
Part No: _____ PAR # _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: LD Date: 07/01/09
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3356	REV. A SHEET 1 OF 1
DATE 04.12.13	TITLE PIN SCALE 1:1		
A	04.12.13	NEW ISSUE	

RELEASED
04/03/09**D3356-1 PIN****NOTES:**

- 1) MATERIAL: AISI 304/303 ROUND BAR STAINLESS STEEL (REF. DART SPEC. M304R)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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WORK ORDER
29893

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Date: Thursday, 2/23/2006 10:23:10 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PIN
Job Number	: 25912		
Estimate Number	: 12287		
P.O. Number	: N/A	Part Number	: D33561
This Issue	: 2/23/2006 S.O. No. : N/A	Drawing Number	: D3356 REV.A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : LARGE FAB ASSY	Drawing Revision	: A
Previous Run	: N/A	Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 3/30/2006 Qty: 8 Um: Each
Checked & Approved By	: <u>06.02.23</u>		
Comment	: est rev. A 06.02.10 new issue EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304R250	1/4" 304 SS Roundbar
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Comment: Qty.: 0.4200 f(s)/Unit Total : 3.3600 f(s)
 1/4" 304 SS Roundbar batch: M17365

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Cut 4.75 long

2-Bend as per dwg D3356

3- Trim to length and drill hole as per dwg D3356

SB 06/03/07 PTD

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 428

06/03/13

5.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion




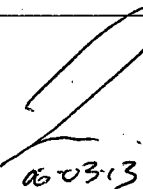
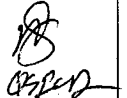
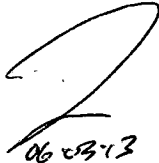

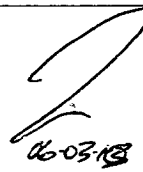


06.03.13

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

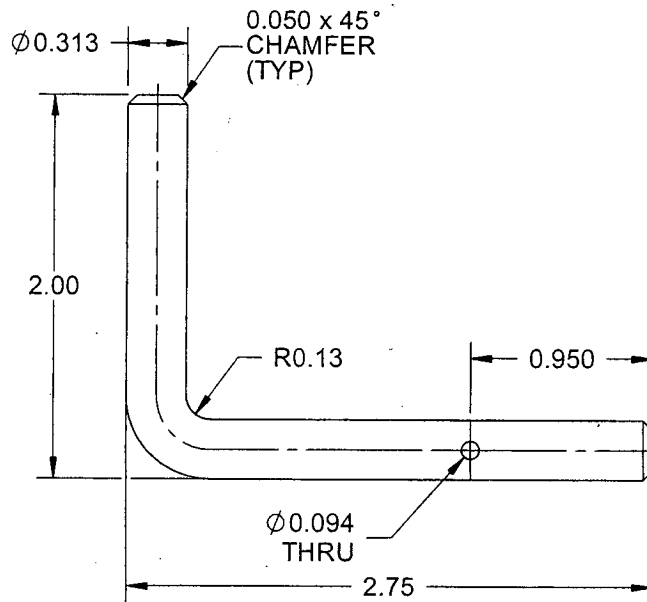
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 06/03/20
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06/03/07	1	w/o asked for wrong material. 1 piece was scrap		Scrap + destroy	SB 06/03/07	 06-03-13		 06-03-13
06/03/07	1	1 Scrap 4.75" bend to out of Tolerance		Scrap + destroy replace it	SB 06/03/07	 06-03-13		 06-03-13

NOTE: Date & initial all entries

PRELIMINARY ISSUE

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED	DRAWING NO. D3356	REV. A SHEET 1 OF 1
DATE 04.12.13	TITLE PIN		SCALE 1:1
A	04.12.13	NEW ISSUE	



D3356-1 PIN

NOTES:

- 1) MATERIAL: AISI 304 ROUND BAR STAINLESS STEEL (REF. DART SPEC. M304R)
- 2) FINISH: NONE
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- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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WORK ORDER
NO. 25912

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